



TECHNICAL DATA SHEET



Henkel Corporation
Professional and Consumer Adhesives
Rocky Hill, CT 06067
Phone 1-800-624-7767
Fax (440) 250-7863
www.henkel.com www.loctiteproducts.com



Item #	Package	Size
230461	Carded Tube	1 Fl. Oz.
1260237	Carded Tube	2 Fl. Oz.

DESCRIPTION

Loctite® Stik 'n Seal® Outdoor Adhesive is a versatile high-performance adhesive sealant formulated for all-purpose projects and repairs. This semi-flexible crystal-clear adhesive is designed to address the daily needs of the homeowner, both indoor and outdoor.

RECOMMENDED FOR:

Bonding aluminum, brick, cardboard, ceramic, fabric, fiberglass, glass, leather, rubber, steel, wood and most plastics. At least one surface should be porous.

NOT RECOMMENDED FOR:

- Potable water systems.
- Bonding two non-porous surfaces
- Bonding hard to bond plastics such as polyethylene and polypropylene

FEATURES & BENEFITS

Feature	Benefits
All-purpose adhesive.....	Great for everyday projects and repairs
Dries crystal clear.....	Eliminates obvious bond lines achieving invisible repairs
Thick gel-like consistency.....	Will not run or drip; Reduces clean-up
Waterproof.....	Forms a tight, waterproof, weatherproof bond for a superior seal; Great for plumbing repairs
Dries to a semi-flexible bond.....	Ideal for bonding flexible materials such as fabric or leather
Gap filling.....	Will fill and seal uneven surfaces

DIRECTIONS

Tools Typically Required:

Tooling device.

Safety Precautions:

Wear gloves. Wash hands after use. For interior applications, use in a well ventilated area.

Preparation:

Protect work area. Surfaces to be sealed or bonded must be clean and free from grease. For improved adhesion, roughen very smooth surfaces. Pre-fit all materials before applying product. Pierce tube with the point on the reverse end of cap.

Application:

As an adhesive:

Apply adhesive to both surfaces to be bonded. Wait for 5 minutes until adhesive is tacky and then press surfaces together. Clamp if necessary. Sets in approximately 10 minutes and dries in 24 hours. Dry time is dependent upon temperature, humidity and amount of adhesive used.

As a sealant:

Apply a layer ¼" (6 mm) thick bead over the area to be sealed. Tool if desired. Let dry for 24 hours. If necessary apply a second coat.

Clean-up:

Clean tools and uncured product residue immediately with mineral spirits or acetone. Cured product may be carefully cut away with a sharp-edged tool.

STORAGE AND DISPOSAL

NOT DAMAGED BY FREEZING. Store away from heat, flame and spark in a cool, well-ventilated area. Use an approved hazardous waste facility for disposal.

PRECAUTIONS

Contains Toluene and Hexane. Do not use or store near heat, spark or open flame. Keep container closed when not in use. Use in a well-ventilated area. Avoid breathing vapors. Avoid contact with eyes and skin. Prolonged or repeated exposure may affect the nervous system. Deliberately concentrating and inhaling the vapor may be harmful or fatal. If swallowed, do not induce vomiting; call a physician immediately. For eye contact, flush with water for 15 minutes; call a physician. For skin contact, wash thoroughly with soap and water. **KEEP OUT OF REACH OF CHILDREN.**

Refer to the Material Safety Data Sheet (MSDS) for further information

DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

TECHNICAL DATA

Typical Uncured Physical Properties		Typical Application Properties	
<u>Color:</u>	Clear	<u>Application Temperature:</u>	Apply above 32°F (0°C)
<u>Appearance:</u>	Lump-free gel	<u>Odor:</u>	Solvent (use in a well-ventilated area)
<u>Base:</u>	Synthetic rubber	<u>Set Time:</u>	10 minutes
<u>Solvent:</u>	Toluene, hexane	<u>Dry Time:</u>	24 hours (max. strength after 72 hours)
<u>Specific Gravity:</u>	0.90		
<u>Flashpoint:</u> (ASTM D 56 (C22.1))	22 ± 2°F		
<u>VOC Content:</u>	< 48.1% wt (437 g/L)		
<u>Shelf Life:</u>	24 months from date of manufacture (unopened)		
<u>Lot Code Explanation:</u>	LB09AD12		
(Lot code imprinted on crimped end of tube)	9 = Last Digit in the Year of Manufacture 9 = 2009 (i.e. 7 = 2007, 8 = 2008, 9 = 2009, etc) A = Month within Year of Manufacture A = 1 st Letter of Alphabet A = January (i.e. A = Jan, B = Feb, C = March, etc)		

Typical Cured Performance Properties

<u>Color:</u>	Crystal Clear	<u>Water Resistance:</u>	Yes
<u>Cured form:</u>	Non-flammable, semi-flexible solid		